Burns Harbor, Cleveland-Cliffs’ second-largest U.S. facility, is a fully-integrated steelmaking facility located on the shores of Lake Michigan in Northwest Indiana, 50 miles southeast of Chicago. The location allows for prime access to the Port of Indiana, as well as excellent highway, waterway and rail transport. The plant operates two blast furnaces and can produce 5 million net tons of raw steel annually. Principal products made at this location are hot-rolled, cold-rolled, hot-dip galvanized coils and plate products.

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.